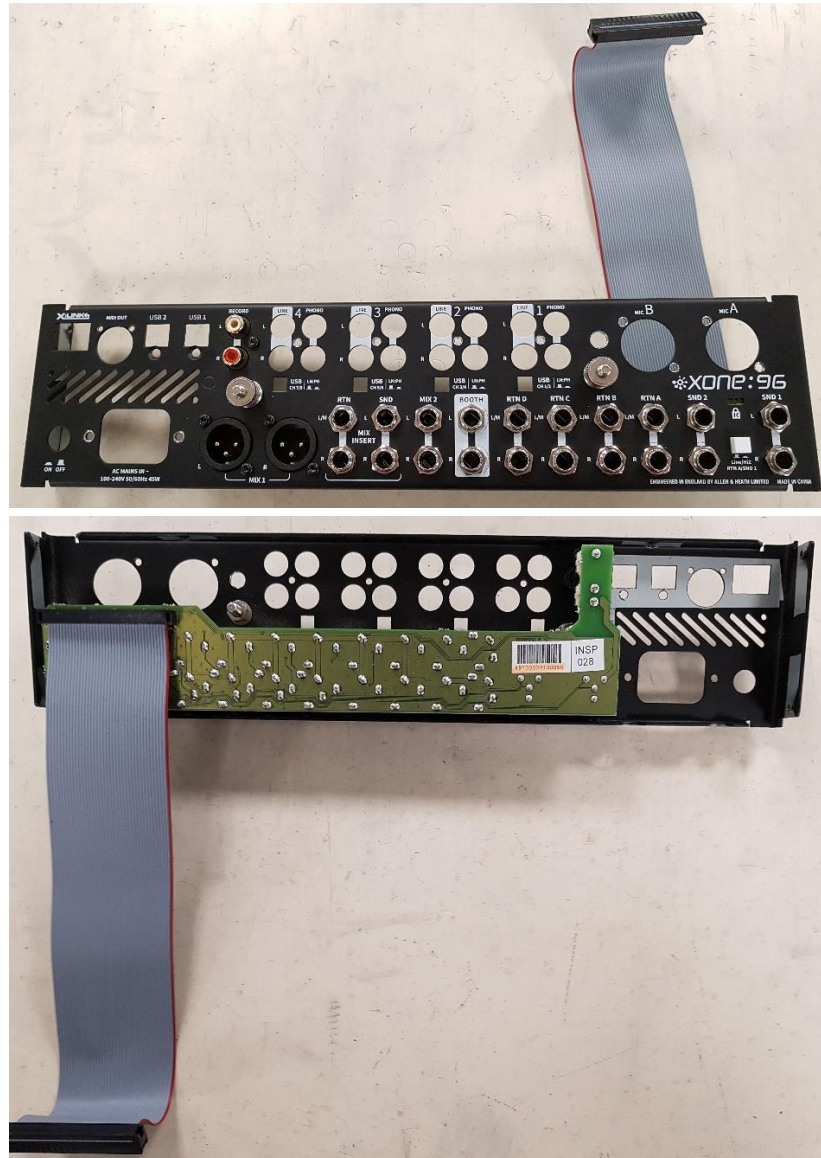


Production Method		ALLEN & HEATH	
Document Number		AH-M0829_W	
Production Line		XONE	
Product		XONE:96	
Assembly Stage		Sub-Assembly	
Title		XONE:96 Rear Panel Sub-Assembly	
Issue Date	07/2019	Revision No.	1
		Page No.	1 of 4



XONE:96 REAR PANEL SUB-ASSEMBLY

Production Method		ALLEN & HEATH	
Document Number		AH-M0829_W	
Production Line		XONE	
Product		XONE:96	
Assembly Stage		Sub-Assembly	
Title		XONE:96 Rear Panel Sub-Assembly	
Issue Date	07/2019	Revision No.	1
		Page No.	2 of 4

A. Equipment & Tools List:

	Description
i.	T8 Torx Screwdriver
ii.	11mm deep hex socket screwdriver
iii.	9mm hex socket screwdriver

B. Parts List:

	A&H P/N	Description	Qty
a.	AA11223	XONE:96 rear panel	1
b.	AL8106	TERMINAL POST EARTH (iii)	2
c.	AJ11370	PUSH BTN TALL WH 15X5	1
d.	004-970X	PCBA XONE:96 CONNECTOR	1
e.	AB7422	2.7X9 AB TORX BK UH (i)	5
f.	NUTS	Jack Socket Nuts (ii)	20

C. Update Information Notes:

N/A	N/A
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Production Method

ALLEN & HEATH

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AH-M0829_W

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XONE:96 Rear Panel Sub-Assembly

Issue Date

07/2019

Revision No.

1

Page No.

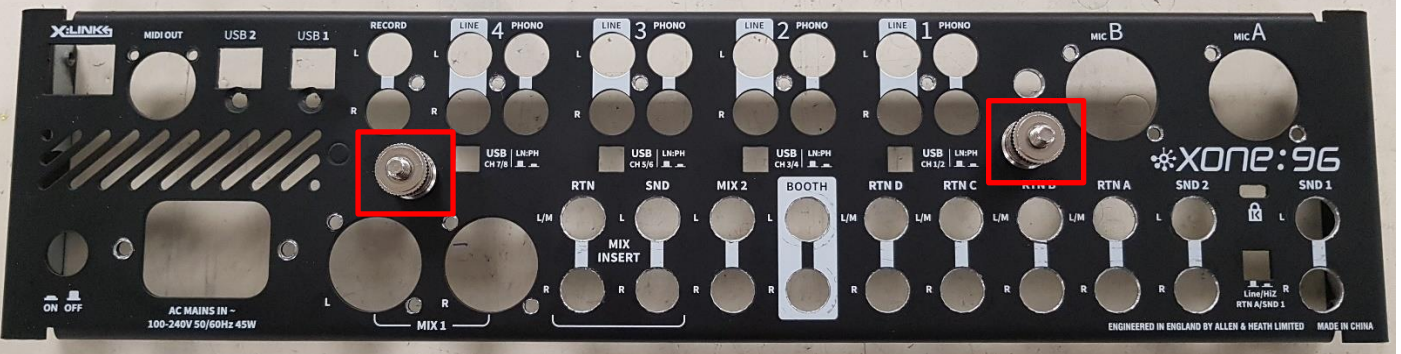
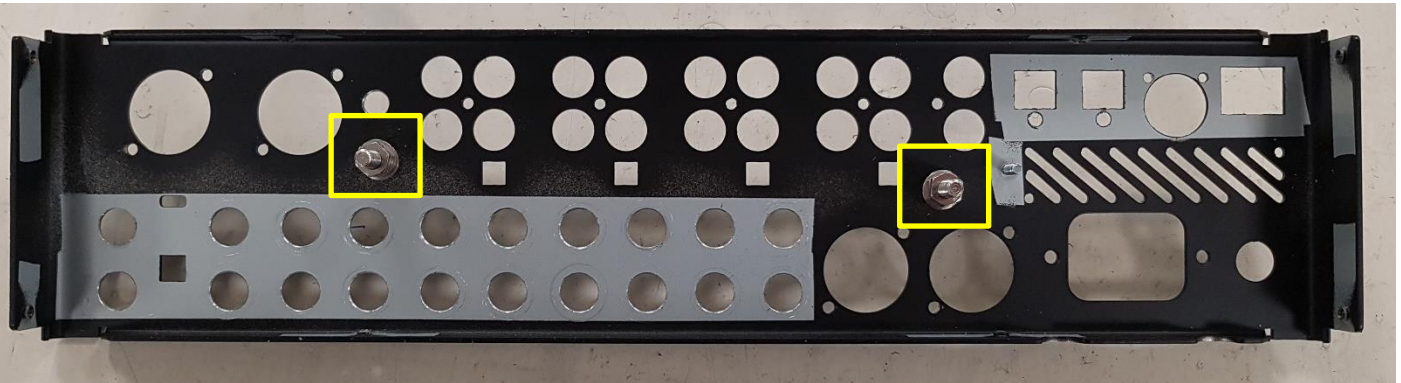
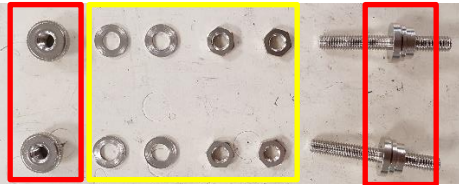
3 of 4

D. Assembly Instructions:

- 1 Pick 1 off XONE:96 rear panel [**AA11223**] and check for any defects on the metalwork and artwork.



- 2 Pick 2 off TERMINAL POST EARTH [**AL8106**] and fit securely to the rear panel; the 2 washers and 2 nuts are mounted on the inside and the head bolt on the outside of the rear panel.



Production Method

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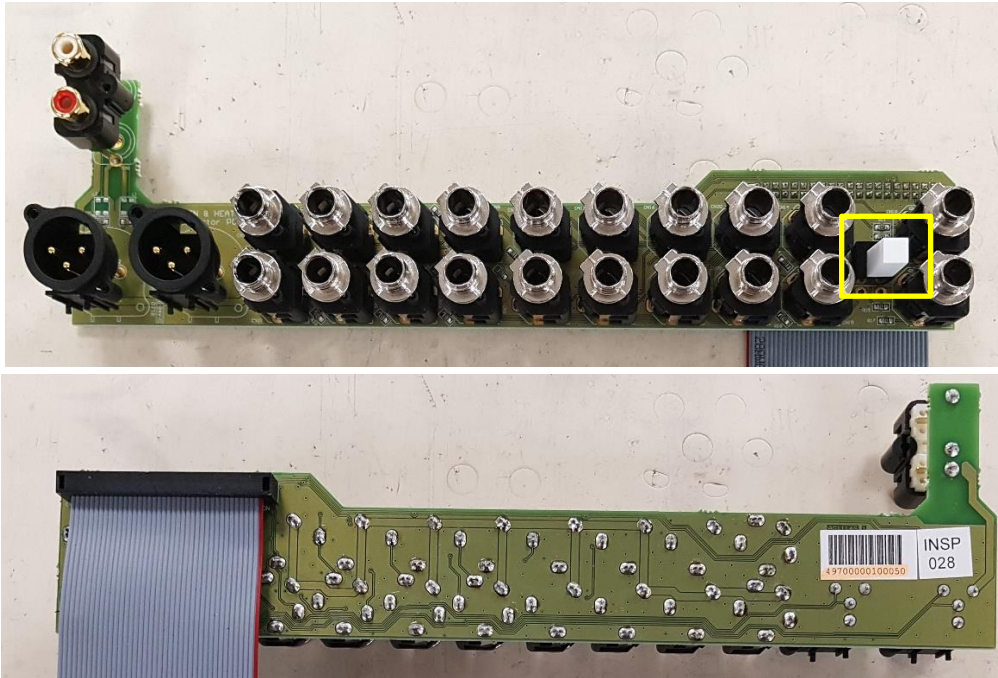
Revision No.

1

Page No.

4 of 4

- 3 Pick 1 off PUSH BTN TALL WH 15X5 [AJ11370] and mount it to 1 off PCBA XONE:96 CONNECTOR [004-970X] as shown below.



- 4 Mount the PCBA XONE:96 CONNECTOR inside the Rear Panel and secure with; 5 off SCREW 2.7X9 AB TORX BK UH [AB7422] and 20 off Jack Socket Nuts [NUTS].

