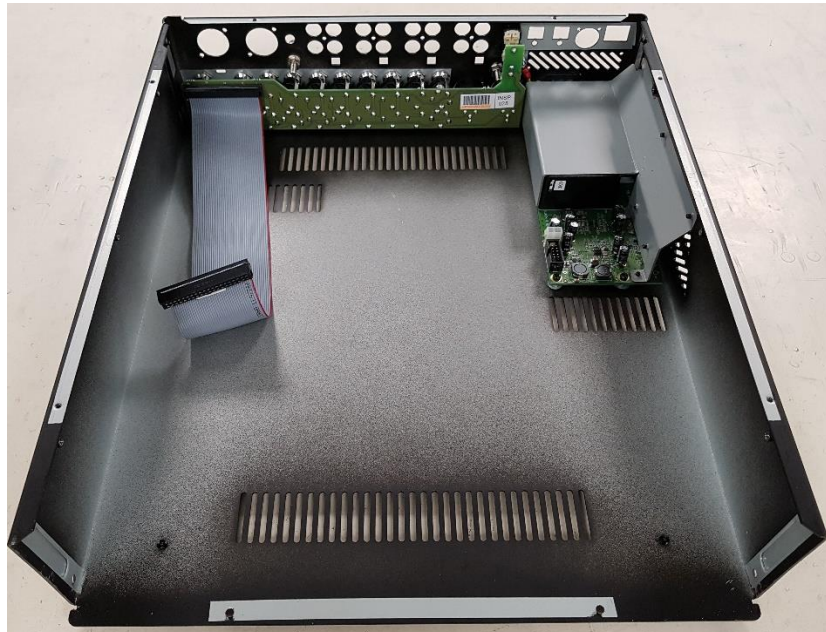
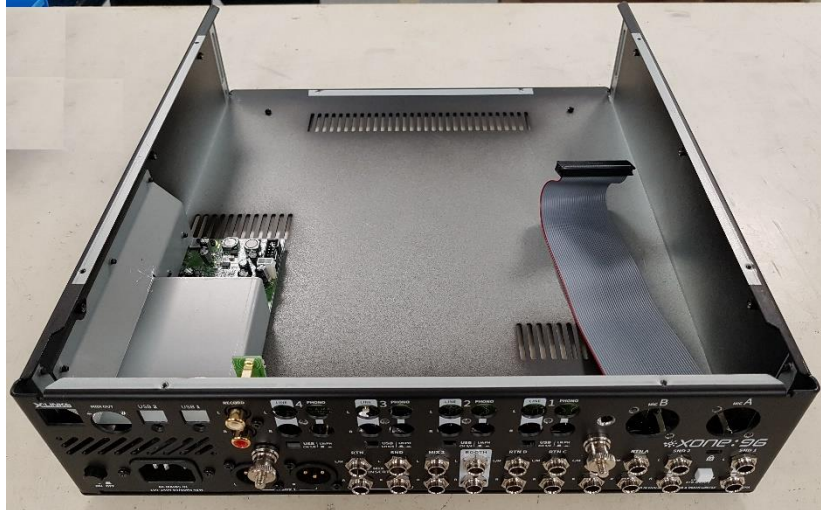


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Document Number		AH-M0830_W			
Production Line		XONE			
Product		XONE:96			
Assembly Stage		Sub-Assembly			
Title		XONE:96 Base & Rear Panel Sub-Assembly			
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XONE:96 BASE & REAR PANEL SUB-ASSEMBLY

Production Method		ALLEN&HEATH			
Document Number		AH-M0830_W			
Production Line		XONE			
Product		XONE:96			
Assembly Stage		Sub-Assembly			
Title		XONE:96 Base & Rear Panel Sub-Assembly			
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A. Equipment & Tools List:

	Description
i.	T10 Torx Screwdriver
ii.	5.5mm hex socket screwdriver
iii.	T8 Torx Screwdriver

B. Parts List:

	[A&H P/N]	Description	Qty
a.	AA11221	XONE:96 base panel	1
b.	004-989X	PCBA XONE:96 PSU & INLET	1
c.	AB0072	SCREW M3X6 PAN TORX (i)	2
d.	AB8592	SCREW M3X5 TRUNC CSK TORX (iii)	9
e.	AH-M0829	XONE:96 rear sub-assembly	1
f.	AB0102	NUT M3 NYLOCK (ii)	3
g.	AB5564	SCREW M3X12 PAN TORX (i)	2
h.	AB8831	RIVET PLAST SNAP 4MM BLK	4
i.	AK8830	FEET FAST 40DIA SHOCK/VIB	4
j.	AA11226	INSUL POLYFILM XONE:96	1
l.	AB0073	SCREW M3X8 PAN TORX BK (i)	2

C. Update Information Notes:

Step No.	Description	Reason
2	Change power IEC socket 2 off screws from AB0072 to AB0073 "2 off SCREW M3X8 PAN TORX BK [AB0073]"	Part Change

Production Method

ALLEN & HEATH

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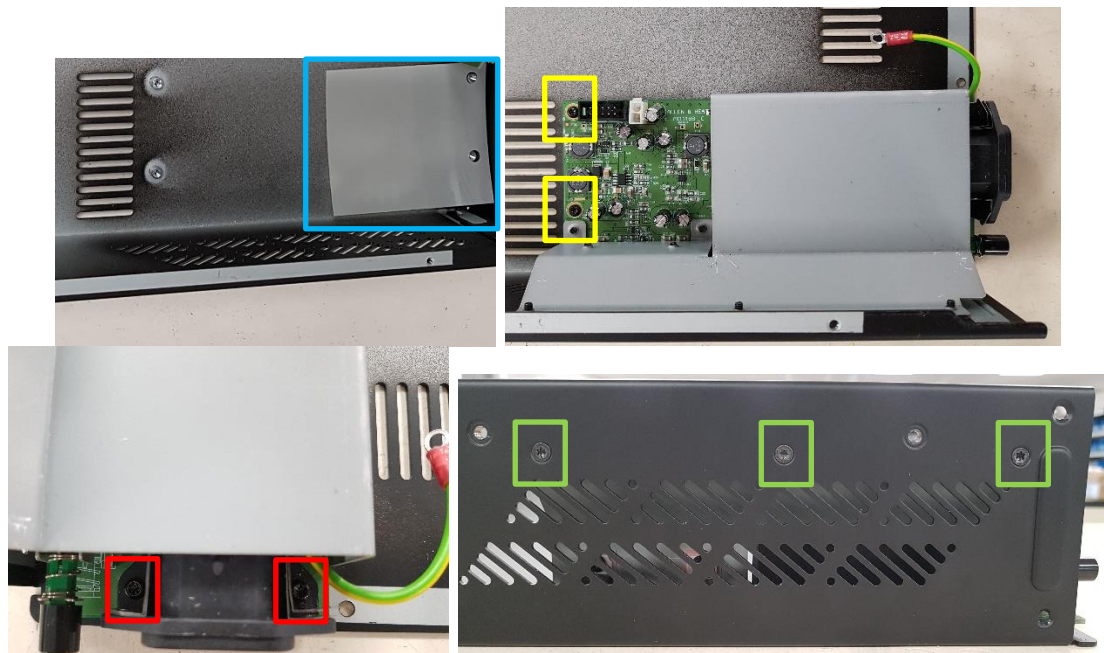
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D. Assembly Instructions:

- 1 Pick 1 off XONE:96 base panel [AA11221] and check for any defects on the metalwork and artwork.



- 2 Pick 1 off INSUL POLYFILM XONE:96 [AA11226] and mount underneath a 1 off PCBA XONE:96 PSU & INLET [004-989X], fit inside the base panel and secure it with 2 off SCREW M3X6 PAN TORX [AB0072], 2 off SCREW M3X8 PAN TORX BK [AB0073] and 3 off SCREW M3X5 TRUNC CSK TORX [AB8592].



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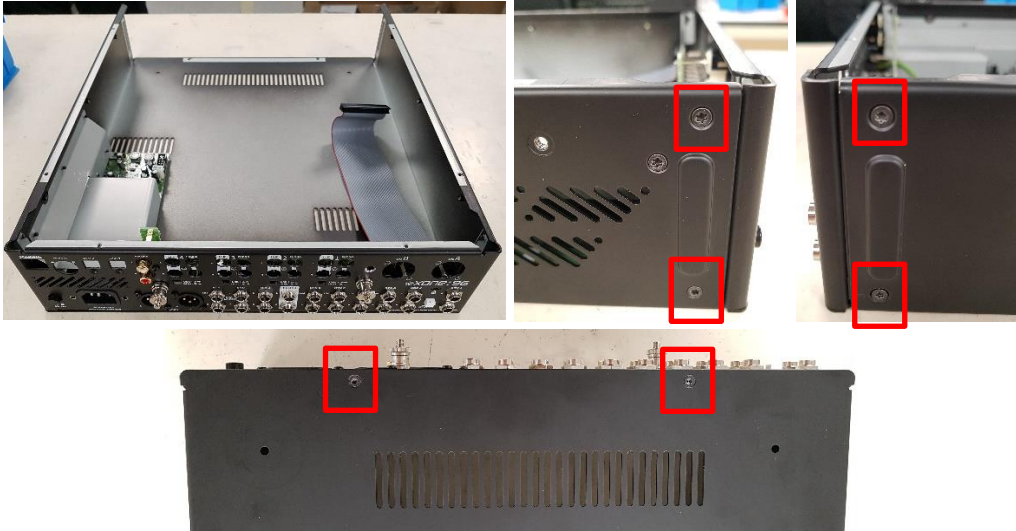
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- 3 Pick 1 off XONE:96 rear sub-assembly [AH-M0829], mount it onto the base panel and secure it with **6 off SCREW M3X5 TRUNC CSK TORX [AB8592]**.



- 4 Secure the Power Supply Earthing cable Eyelet to the Rear Panel with **1 off NUT M3 NYLOCK [AB0102]**. Secure the Mains Inlet Socket to the Rear Panel with **2 off NUT M3 NYLOCK [AB0102]** and **2 off SCREW M3X12 PAN TORX [AB5564]**.



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- 5 Pick 4 off RIVET PLAST SNAP 4MM BLK [AB8831] and 4 off FEET FAST 40DIA SHOCK/VIB [AK8830] and fit them to the base of the panel.

